MODEL 480SY

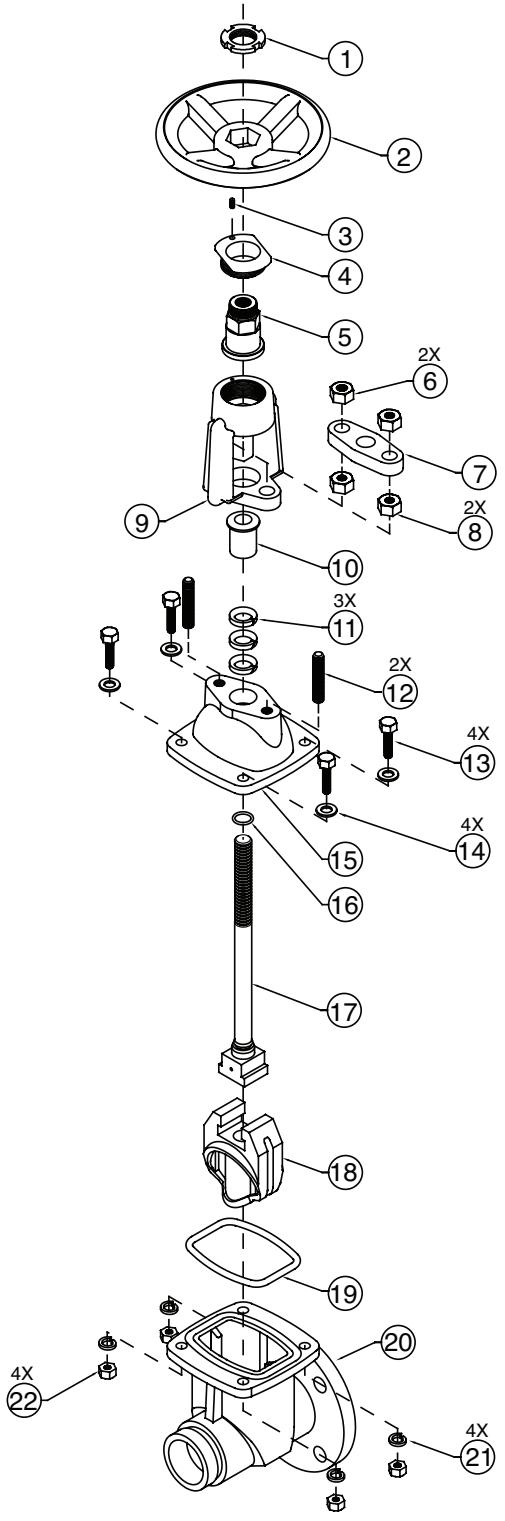
OS&Y Assembly – 2 1/2″

Parts Drawing

Repair Kit Components		
Item #	**Item Description**	**RK212-480SYP**
1	Handwheel Nut	
2	Handwheel (Not Shown)	
3	Set Screw	
4	Retainer	
5	Yoke Bushing	
6	Gland Nut	• (x2)
7	Gland Follower	
8	Yoke Nut	• (x2)
9	Yoke	
10	Gland Bushing	
11	Packing Ring	• (x3)
12	Gland Bolt	• (x2)
13	Bonnet Bolt	
14	Bonnet Washer	
15	Bonnet	
16	Stem O-ring	
17	Stem	
18	Wedge	
19	Bonnet Seal	
20	Body - FLG X FLG	
	Body - GRV X FLG	
	Body - GRV X GRV	
21	Bonnet Lock Washer	
22	Bonnet Nut	

Whole Goods (Available for individual sale)		
Item #	**Item Description**	**2 1/2″**
23	Gate Valve, OS&Y (FXF)	212-480SY
	Gate Valve, OS&Y (GXG)	212-480SYG
	Gate Valve, OS&Y (GXF)	212-480SYGXF

Item No.	Repair Kit Description
2 1/2″	
RK212-480SYP	REPAIR KIT, PACKING, 2-1/2″ 480SY



MODEL 480SY

OS&Y Assembly – 3″ to 12″

Repair Kit Components		3″ - 4″	6″	8″ - 12″		
Item #	Item Description	RK3 - 4-480SYP	RK6-480SYP	RK8-480SYP	RK10-480SYP	RK12-480SYP
1	Handwheel Nut					
2	Handwheel					
3	Set Screw					
4	Retainer					
5	Yoke Bushing					
6	Yoke					
7	Yoke Bolt					
8	Gland Nut	•(x2)	•(x2)	•(x2)	•(x2)	•
9	Gland Follower					
10	Gland Bushing					
11	Gland Bolt	•(x2)	•(x2)	•(x2)	•(x2)	•
12	Packing Ring	•(x4)	•(x5)	•(x5)	•(x5)	•
13	Bonnet Bolt					
14	Bonnet Washer					
15	Bonnet					
16	Stem O-ring					
17	Stem					
18	Wedge					
19	Bonnet Seal					
20	Body - FLG X FLG					
	Body - GRV X FLG					
	Body - GRV X GRV					
21	Bonnet Lock Washer					
22	Bonnet Nut					

Whole Goods (Available for individual sale)							
Item #	Item Description	3″	4″	6″	8″	10″	12″
23	Gate Valve, OS&Y (FXF)	3-480SY	4-480SY	6-480SY	8-480SY	10-480SY	12-480SY
	Gate Valve, OS&Y (GXG)	3-480SYG	4-480SYG	6-480SYG 10-48G	8-480SYG	10-480SYG	12-480SYG
	Gate Valve, OS&Y (GXF)	3-480SYGXF	4-OSYGXF	6-480SYGXF 10-48GXF	8-480SYGXF	10-480SYGXF	12-480SYGXF

Item No.	Repair Kit Description
	3″ - 12″
RK3-480SYP	REPAIR KIT, PACKING, 3″ & 4″ 480SY
RK6-480SYP	REPAIR KIT, PACKING, 6″ 480SY
RK8-480SYP	REPAIR KIT, PACKING, 8″ 480SY
RK10-480SYP	REPAIR KIT, PACKING, 10″ 480SY
RK12-480SYP	REPAIR KIT, PACKING, 12″ 480SY

MODEL 480SY

OS&Y Assembly – 3″ to 12″

Parts Drawing

